### SECTION 1 – MATERIAL IDENTIFICATION AND USE

Material Name: CRUDE OIL (SWEET)

**Use**: Process stream, fuels and lubricants production

WHMIS Classification: Class B, Div. 2; Class D, Div. 2, Sub-Div. A and B

Fire: 4 Reactivity: 0 Health: 3

TDG: UN: 1267 Class: 3 Packing Group: II

Manufacturer/Supplier: CENOVUS ENERGY INC.

500 Centre Street SE, PO Box 766

Calgary, AB T2P 0M5

Emergency Telephone: 1-877-458-8080, CANUTEC 1-613-996-6666 (Canada); CHEMTREC 1-800-424-9300

**Chemical Family**: Complex mixture of aliphatic and aromatic hydrocarbons.

## SECTION 2 – HAZARDOUS INGREDIENTS OF MATERIAL

Hazardous Ingredients	Approximate Concentrations (%)	C.A.S. Nos.	LD50/LC50 Expo Specify Species Limit & Route	
Crude oil	100	8002-05-9	, , , , ,	3 (oil mist, OEL)
Benzene	0.1	71-43-2	LC50,rat,oral,>4300 ppm LD50,rat,oral,930 mg/kg 0.5 ppm LC50,rat,4 hr,13200 ppm	(OEL, TLV)

OEL = 8 hr. Alberta Occupational Exposure Limit; TLV = Threshold Limit Value (8 hrs)

### SECTION 3 – PHYSICAL DATA FOR MATERIAL

Physical State: Liquid Vapour Pressure (mmHg): 0.5-200 @ 20 deg. C.

Specific Gravity: 0.7 - 0.95

Vapour Density (air=1): 2.5 -5.0

Percent Volatiles, by volume: N.Av.

PH: N.Av.

Odour Threshold (ppm): N.Av.

Evaporation Rate: N.Av.

Boiling Pt. (deg.C): 38-570

Freezing Pt. (deg.C): <-40

Coefficient of Water/Oil Distribution: <0.1

Odour & Appearance: brown/black/green viscous liquid, hydrocarbon odour

(N.AV. = not available N.App. = not applicable)

## **SECTION 4 – FIRE AND EXPLOSION**

**Flammability**: Yes **Conditions**: Material will ignite at normal temperatures.

Means of Extinction: Foam, CO2, dry chemical. Explosive accumulations can build up in areas of poor ventilation.

Special Procedures: Use water spray to cool fire-exposed containers, and to disperse vapors if spill has not

ignited. Cut off fuel and allow flame to burn out.

Flash Point (deg.C) & Method: <-40 (TCC)

Upper Explosive Limit (% by vol.): 8 Sensitivity to Impact: No

Lower Explosive Limit (% by vol.): 0.8 Sensitivity to Static Discharge: Yes, may ignite

Auto-Ignition Temp. (deg.C): >260 TDG Flammability Classification: 3

Hazardous Combustion Products: Carbon monoxide, carbon dioxide

# **SECTION 5 – REACTIVITY DATA**

Chemical Stability: Yes Conditions: Heat

Incompatibility: Yes Substances: Oxidizing agents (eg. chlorine)

**Reactivity**: Yes **Conditions**: Heat, strong sunlight **Hazardous Decomposition Products**: Carbon monoxide, carbon dioxide

### SECTION 6 – TOXICOLOGICAL PROPERTIES OF PRODUCT

**Routes of Entry:** 

Skin Absorption : YesSkin Contact: Yes (liquid)Eye Contact: YesInhalation: Acute: YesChronic: YesIngestion: Yes

**Effects of Acute Exposure:** Vapour may cause irritation of eyes, nose and throat, dizziness and drowsiness. Contact with skin may cause irritation and possibly dermatitis. Absorbed through intact skin. Contact of liquid with eyes may cause severe irritation.

**Effects of Chronic Exposure**: Due to presence of benzene and n-hexane, long term exposure may increase the risk of anaemia, leukemia and nervous system damage.

**Sensitization to Product**: No.

**Exposure Limits of Product**: 1 ppm (Alberta 8 hr OEL for benzene)

Irritancy: Yes

Synergistic Materials: None reported

Carcinogenicity: Yes Reproductive Effects: Possibly Teratogenicity: Possibly Mutagenicity: Possibly

### **SECTION 7 – PREVENTIVE MEASURES**

**Personal Protective Equipment**: Use positive pressure self-contained breathing apparatus, supplied air breathing apparatus, or cartridge respirator approved for organic vapours where concentrations may exceed exposure limits (note: cartridge respirator not suitable for oxygen deficiency or IDLH situations).

Gloves: Viton (nitrile adequate for short exposure to liquid)

Respiratory: SCBA, SABA or cartridge respirator approved for organic vapours

Eye: Chemical splash goggles

**Footwear**: As per safety policy **Clothing**: As per fire protection policy

**Engineering Controls**: Use only in well ventilated areas. Mechanical ventilation required in confined areas. Equipment must be explosion proof.

**Leaks & Spills**: Stop leak if safe to do so. Use personal protective equipment. Use water spray to cool containers. Remove all ignition sources. Provide explosion-proof clearing ventilation, if possible. Prevent from entering confined spaces. Dyke and pump into containers for recycling or disposal. Notify appropriate regulatory authorities.

Waste Disposal: Contact appropriate regulatory authorities for disposal requirements.

**Handling Procedures & Equipment**: Avoid contact with liquid. Avoid inhalation. Bond and ground all transfers. Avoid sparking conditions.

**Storage Requirements**: Store in a cool, dry, well ventilated area away from heat, strong sunlight, and ignition sources. **Special Shipping Information**: N.Av.

#### **SECTION 8 – FIRST AID MEASURES**

**Skin**: Flush skin with water, removing contaminated clothing. Get medical attention if irritation persists or large

area of contact. Decontaminate clothing before re-use.

Eye: Immediately flush with large amounts of lukewarm water for 15 minutes, lifting upper and lower lids at

intervals. Seek medical attention if irritation persists.

**Inhalation**: Ensure own safety. Remove victim to fresh air. Give oxygen, artificial respiration, or CPR if needed.

Seek medical attention immediately.

**Ingestion**: Give 2-3 glasses of milk or water to drink. DO NOT INDUCE VOMITING. Keep warm and at rest.

Get immediate medical attention.

## **SECTION 9 – PREPARATION DATE OF MSDS**

Prepared By: Cenovus Energy Inc. Health and Safety

Phone Number: 1-403-766-2000 Preparation Date: March 14, 2014